

# Printout

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## Section 1

MANE 6313

## Subsection 1

### Week 9, Module D

## Student Learning Outcome

- Select an appropriate experimental design with one or more factors,
- Select an appropriate model with one or more factors,
- Evaluate statistical analyses of experimental designs,
- Assess the model adequacy of any experimental design, and
- Interpret model results.

## Module Learning Outcome

*Analyze a one-quarter fraction.*

### The quarter-fraction of the $2^k$ Design

- You must select two generators,  $I = P$  and  $I = Q$
- Don't forget the generalized interaction. The *complete defining relation* is  $I = P = Q = PQ$
- There are four possible fractions formed by the combinations of  $(\pm P, \pm Q)$
- The principal fraction is defined by  $I = P = Q$
- The complementary fractions are  $I = -P = Q$ ,  $I = P = -Q$ ,  $I = -P = -Q$

## Quarter Fraction Example – Problem 8.11

**8.11** An article in *Industrial and Engineering Chemistry* ("More on Planning Experiments to Increase Research Efficiency," 1970, pp. 60–65) uses a  $2^{5-2}$  design to investigate the effect of  $A$  = condensation temperature,  $B$  = amount of material 1,  $C$  = solvent volume,  $D$  = condensation time, and  $E$  = amount of material 2 on yield. The results obtained are as follows:

$$e = 23.2 \quad ad = 16.9 \quad cd = 23.8 \quad bde = 16.8 \\ ab = 15.5 \quad bc = 16.2 \quad ace = 23.4 \quad abcde = 18.1$$

- (a) Verify that the design generators used were  $I = ACE$  and  $I = BDE$ .
- (b) Write down the complete defining relation and the aliases for this design.
- (c) Estimate the main effects.
- (d) Prepare an analysis of variance table. Verify that the  $AB$  and  $AD$  interactions are available to use as error.
- (e) Plot the residuals versus the fitted values. Also, state the conclusions.

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2 generators:  $I = A^c E$ ,  $I = B^d E$   
 $E = AC$ ,  $E = BD$   $\times$

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$I = \cancel{A}^c E$ ,  $I = \cancel{B}^d E$

$A = cE$ ,  $B = dE$  [full factorial in  $CD$ ]

	A	B	C	D	E	$A=CE$	$B=DE$	treatment
1	<b>C</b>	<b>D</b>	<b>E</b>					
2	-1	-1	-1	1	1	1	1	ab
3	1	-1	-1	-1	1	-1	1	bc
4	-1	1	-1	1	-1	1	-1	ad
5	1	1	-1	-1	-1	-1	-1	cd
6	-1	-1	1	-1	-1	-1	-1	e
7	1	-1	1	1	1	-1	-1	ace
8	-1	1	1	-1	1	1	1	bde
9	1	1	1	1	1	1	1	abcde
10								

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$$I: ACE = BDE = ABCD \cancel{E}$$

$$I: ACE = BDE = ABCD$$

$$l_A: A(I + ACE + BDE + ABCD)$$

$$: A + A^2CE + ABD + A^2BCD$$

$$: A + CE + ABDE + BCD$$

$$l_{AB}: AB(I + ACE + BDE + ABCD)$$

$$: AB + A^2BCE + AB^2DE + A^2B^2CD$$

$$: AB + BCE + ADE + CD$$

$$\binom{5}{2} = \frac{5!}{2!(5-3)!} = \frac{5 \cdot 4 \cdot (5-3)!}{2! \cdot (5-3)!} = 10 \text{ 2-factor interactions}$$